



**SIGMA PLASTICS GROUP**  
Quality, Innovation & Expertise in Flexible Packaging

- Aargus
- Allied Plastics Holdings, LLC
- Beta Plastics
- \*BJK Flexible Packaging
- Coastal Films of Florida
- Epsilon Plastics, Inc.
- \*Filmtech Corp.
- \*ISOFlex Packaging
- Mercury Plastics, Inc.
- McNeely Plastic Products, Inc.
- \*New Excelsior, Inc.
- Omega Plastics Corp.
- Performance Packaging, Inc.
- \*Poly Plastic Products
- Republic Bag, Inc.
- Santa Fe Packaging Corp.
- Sigma Stretch
- Southeastern Plastics Corp.
- Southern Film Extruders
- Tara Plastics

*\* SQF Certified Locations*

**Sigma Plastics capabilities include:**

- Stretch & custom film production
- Mono-layer blown films
- Co-extrusion - 3, 5, 7, & 9 layer films
- Cast films - up to 9 layers
- Printing - up to 10 colors
- Conversion - wicketing, drawstring, and header

Sigma Plastics Group is one of North America's largest privately held manufacturer of extruded polyethylene films and bags. Founded with just one facility in 1978 today we offer more than 40 locations across the United States and Canada. Our group purchases and processes more than 2 billion pounds of resin annually.



**Our Company**

At ISOFlex, your success is our #1 priority. What started in 1998 as an idea to build a company that paved a new way of doing things in the film industry has grown into a major film manufacturer that operates seven locations throughout the U.S.

As part of the Sigma Plastics Group, we're large enough to provide custom, high-end specialty films, yet we're small enough to give every customer specialized service and an "out-of-the-box" approach to packaging solutions.

**Manufacturing**

Total annual production for all our facilities is over 350 million lbs.

Manufacturing personnel are responsible for product quality, from the floor supervisor to the line packer. ISOFlex has earned SQF Level 3 quality certifications at all 7 of our locations.



Our diverse array of quality products provides us a competitive edge within the flexible packaging marketplace.

**High Performance & Barrier Films:**

- Mono Layer, 3-, 5- and 7-layer Coextruded: 8" to 110" width Gauge .0008 to .006 Mil



**Shrink Films:**

- Mono Layer: 8" to 110" wide, Gauge .00075 to .009 Mil
- Hi Clarity Coextruded: 16" to 90" wide, Gauge .001 to .005 Mil



**Non-Shrink Sheeting:**

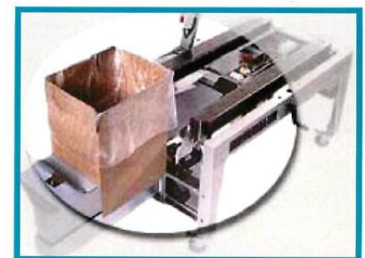
- LD/LLDPE: 8" to 120" wide, Gauge .0007 to .009 Mil

**Custom Bags:**

- LD/LLDPE: 12" to 98" wide (up to 144" gusseted) Gauge .0007 to .008 Mil
- HDPE: 20" to 58" wide Gauge .00045 to .003 Mil

**Auto Insert:**

- LD/LLDPE: 20" to 45" wide with max lay flat of 30" Gauge .0009 to .003 Mil
- HDPE: 24" to 45" wide Gauge .00075 to .0015 Mil



**Institutional Products:**

- Can Liners (LLDPE / HDPE)

[www.isoflexpackaging.com](http://www.isoflexpackaging.com)

**CORPORATE & MANUFACTURING**

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**MANUFACTURING LOCATIONS**

Chicago, IL  
Statesville, NC

Gray Court, SC  
Nashville, TN

Washington, IN  
Vancouver, WA