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Dear Customer,

This letter is in reference to the storage conditions and shelf life for our polyethylene films.

Based on our experience with the storage of polyethylene films we suggest that the films be stored in the temperature range for 40°F to 100°F.

Below 40°F the films may need to be allowed to come to room temperature before they are used on a production line or they may be too stiff to function in the intended manor.

Storage above 100°F, especially for an extended period of time, more than 6 months, may result in blocking of the film. It will cause the film and/or bags to be difficult to use in a production environment.

ISOFlex Packaging recommends that our polyethylene film be stored in a well ventilated warehouse and not be exposed to the exhaust from propane tow motors. Exposure to this type of atmosphere may cause discoloration of the film as the anti-oxidant combines with the atmospheric chemicals.

The film should also be protected from long term exposure to ultra violet light sources including the sun, fluorescent lighting and metal halide lights. Extended exposure to ultra violet light may cause the film to become brittle and be unusable.

We do recommend a scheduled rotation of bags and film. Extended storage of the film or bags at any condition of more than one year may have negative effects on the appearance or physical properties of the film.

Keith VanHulle

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Technical Director - Corporate